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Date of issue: 20.01.2025 Revision date: 20.01.2025

Version no. 1

Safety Data Sheet in accordance with HSNO

1 Identification of the substance or mixture and of the supplier

Other means of identification

Trade name: P981 1K EPOXY PRIMER

- · Article number: W024
- · Relevant identified uses of the substance or mixture and uses advised against
- · Life cycle stages PW Widespread use by professional workers
- · Sector of Use

SU3 Industrial uses: Uses of substances as such or in preparations at industrial sites

SU22 Professional uses: Public domain (administration, education, entertainment, services, craftsmen)

- · Product category PC9b Fillers, putties, plasters, modelling clay
- · Process category PROC8b Transfer of substance or mixture (charging and discharging) at dedicated facilities
- · Environmental release category ERC2 Formulation into mixture
- · Article category AC1 Vehicles
- · Application of the substance / the mixture

Metal surface treatment Surface protection

Details of the supplier of the safety data sheet

Manufacturer/Supplier:

HB BODY S.A.

B' ENTRANCE BLOCK 50 DA9 & MB6 Str THESSALONIKI INDUSTRIAL AREA

57.022, SINDOS

THESSALONIKI, GREECE Ph: +30 2310 790 000

Fax: +30 2310 790 033 www.hbbody.com

email: hbbody@hbbody.com

Further information obtainable from:

Wyatt Machine Tools (Rupes) NZ Limited

Address: 388 Church Street, Penrose, Auckland

Ph (09) 525 1000; Fax (09) 525 1009

Emergency telephone number: NZ Emergency 0800 992 881 (0800WYATT1)

Emergency telephone number:

24 hr Medical Emergency, National Poisons Centre, 0800 764 766 (0800 POISON)

2 Hazards identification

Classification of the substance or mixture



GHS02 flame

Flammable liquids Category 2 H225 Highly flammable liquid and vapour.



GHS08 health hazard

Carcinogenicity - Category 2

H351 Suspected of causing cancer. Route of exposure: Inhalation.

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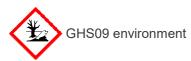
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Hazardous to the aquatic environment chronic Category 2 H411 Toxic to aquatic life with long lasting effects.



Skin irritation Category 2 H315 Causes skin irritation.

Eye irritation Category 2 H319 Causes serious eye irritation.

Skin sensitisation Category 1 H317 May cause an allergic skin reaction.

Specific target organ toxicity - single exposure Category 3 H336 May cause drowsiness or dizziness.

· Additional information:

6.3A Substances that are irritating to the skin

8.3A Substances that are corrosive to ocular tissue

6.9 (Narcotic) Substances that are harmful to human target organs or systems

6.4A Substances that are irritating to the eye

Label elements

GHS label elements The product is classified and labelled according to the Globally Harmonised System (GHS).

· Hazard pictograms









GHS02 GHS07 GHS08 GHS09

· Signal word Danger

Hazard-determining components of labelling:

titanium dioxide

reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700) propan-2-ol

· Hazard statements

H225 Highly flammable liquid and vapour.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H351 Suspected of causing cancer. Route of exposure: Inhalation.

H336 May cause drowsiness or dizziness.

H411 Toxic to aquatic life with long lasting effects.

· Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P241 Use explosion-proof [electrical/ventilating/lighting] equipment.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or

shower].

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present

and easy to do. Continue rinsing.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards

· Results of PBT and vPvB assessment

This product contains no substance that is considered to be persistent, bioaccumulating or non toxic(PBT). This mixture contains no substance that is considered to be very persistent or very bioaccumulating (vPvB).

· PBT: Not applicable.

· vPvB: Not applicable.

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3 Composition/Information on ingredients

Chemical characterisation: Mixtures

Description: Mixture of hazardous substances listed below with nonhazardous additions.

· Dangerous components:

CAS: 13463-67-7 titanium dioxide 25-<30%

Index number: 022-006-00-2

CAS: 67-63-0 propan-2-ol 25-<30%

Index number: 603-117-00-0 🏠 Eye irritation Category 2, H319; Specific target organ toxicity - single

RTECS: NT 8050000 exposure Category 3, H336

CAS: 1330-20-7 xylene ≥10-<15%

Index number: 601-022-00-9 Flammable liquids Category 3, H226

Acute dermal toxicity Category 4, H312; Acute inhalation toxicity Category

4, H332; Skin irritation Category 2, H315

CAS: 25068-38-6 reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average 5-<10%

NLP: 500-033-5 molecular weight ≤ 700)

Index number: 603-074-00-8 Hazardous to the aquatic environment chronic Category 2, H411

Skin irritation Category 2, H315; Eye irritation Category 2, H319; Skin

sensitisation Category 1, H317

Specific concentration limits: Eye irritation Category 2; H319: C ≥ 5 %

Skin irritation Category 2; H315: C ≥ 5 %

CAS: 1314-13-2 zinc oxide 5-<10%

RTECS: ZH 4810000

CAS: 471-34-1 calcium carbonate 1-<5%

EINECS: 207-439-9 RTECS: EV 9580000

Additional information: For the wording of the listed hazard phrases refer to section 16.

4 First aid measures

Description of first aid measures

- General information: Immediately remove any clothing soiled by the product.
- · After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact:

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor. Remove contanct lenses in case of eye contamination and irrigae copiously with clean water for at least 15 minutes trying to hold the eye lids open.

- · After swallowing: If symptoms persist consult doctor.
- Information for doctor:
- · Most important symptoms and effects, both acute and delayed No further relevant information available.
- · Indication of any immediate medical attention and special treatment needed No further relevant information available.

5 Fire fighting measures

Extinguishing media

Suitable extinguishing agents:

CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

· For safety reasons unsuitable extinguishing agents: Water with full jet

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· Special hazards arising from the substance or mixture No further relevant information available.

Advice for firefighters

Firefighters should always protective equipment and breathing apparatus when handling fire coming from these products

· Speial protective equipment and fire fighting procedures: No special measures required.

Additional information

Collect contaminated fire fighting water separately. It must not enter the sewage system.

HAZ CHEM CODE: 3YE

6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Environmental precautions:

Do not allow product to reach sewage system or any water course.

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Dispose contaminated material as waste according to section 13.

Ensure adequate ventilation.

Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

Handling:

· Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Open and handle receptacle with care.

Prevent formation of aerosols.

· Information about fire - and explosion protection:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

Keep respiratory protective device available.

Conditions for safe storage, including any incompatibilities

- · Storage:
- · Requirements to be met by storerooms and receptacles: Store in a cool location.
- · Information about storage in one common storage facility: Not required.
- · Further information about storage conditions:

Keep container tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

Control parameters

Ingredients with limit values that require monitoring at the workplace:

67-63-0 propan-2-ol

WES (New Zealand) Short-term value: 1230 mg/m³, 500 ppm Long-term value: 983 mg/m³, 400 ppm Page 5/13

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1330-20-7 xylene

WES (New Zealand) Long-term value: 217 mg/m³, 50 ppm

oto, bio

IOELV (EU) Short-term value: 442 mg/m³, 100 ppm

Long-term value: 221 mg/m³, 50 ppm

Skin

471-34-1 calcium carbonate

WES (New Zealand) Long-term value: 10 mg/m³

· Regulatory information

WES (New Zealand): Workplace Exposure Standards and Biological Exposure Indices

IOELV (EU): (EU) 2019/1831

· Additional information: The lists valid during the making were used as basis.

Exposure controls

- · Personal protective equipment:
- General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Store protective clothing separately.

Avoid contact with the eyes and skin.

· Respiratory protection:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

- · For the permanent contact gloves made of the following materials are suitable: Fluorocarbon rubber (Viton)
- For the permanent contact of a maximum of 15 minutes gloves made of the following materials are suitable:

Rubber gloves

Eye protection:



Tightly sealed goggles

Body protection: Protective work clothing

9 Physical and chemical properties

- Information on basic physical and chemical properties
- · General Information
- · Appearance:

· Form: Liquid

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Trade name: P981 1K EPOXY PRIMER

· Colour: Grey

· Odour: Characteristic
· Odour threshold: Not determined.

· pH-value: Mixture is non-soluble (in water).

· Change in condition

· Melting point/freezing point: Undetermined.

· Initial boiling point and boiling range: 82 °C · Flash point: 82 °C

· Flammability Highly flammable.

· Autoignition temperature: 425 °C

Decomposition temperature: Not determined.

· Ignition temperature: Product is not selfigniting.

Explosive properties: Risk of explosion by shock, friction, fire or other sources of ignition.

· Explosion limits:

Lower: 1.1 Vol %Upper: 12 Vol %Vapour pressure at 20 °C: 43 hPa

Vapour pressure:

Density at 20 °C:
 Relative density
 Vapour density
 Evaporation rate
 1.32 g/cm³
 Not determined.
 Not determined.

· Solubility in / Miscibility with

· water: Not miscible or difficult to mix.

· Partition coefficient: n-octanol/water: Not determined.

· Viscosity:

· Dynamic: Not determined.

· Kinematic at 20 °C: 0 mm²/s

· Solvent content:

Organic solvents: 40.6 %
VOC (EC) 780.0 g/l
Solids content (volume): 59.4 %

Other information

· Particle characteristics Not applicable.

· Physical state Liquid

10 Stability and reactivity

Reactivity No further relevant information available.

Chemical stability

Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

· Possibility of hazardous reactions No dangerous reactions known.

* Conditions to avoid No further relevant information available.

Incompatible materials: No further relevant information available.

· Hazardous decomposition products: No dangerous decomposition products known.

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11 Toxicological information

Information on toxicological effects

- · Acute toxicity
- · LD/LC50 values relevant for classification:

ATE (Acute Toxicity Estimates)

Dermal LD50 14,133-14,165 mg/kg (rabbit)

Inhalative LC50/4 h 77.7-77.9 mg/l

13463-67-7 titanium dioxide

Oral LD50 >20,000 mg/kg (rat)
Dermal LD50 >10,000 mg/kg (rabbit)

Inhalative LC50/4 h >6.82 mg/l (rat)

67-63-0 propan-2-ol

Oral LD50 5,045 mg/kg (rat)
Dermal LD50 12,800 mg/kg (rabbit)

Inhalative LC50/4 h 30 mg/l (rat)

1330-20-7 xylene

Oral LD50 4,300 mg/kg (rat)
Dermal LD50 2,000 mg/kg (rabbit)
Inhalative LC50/4 h 11 mg/l (ATE)

1314-13-2 zinc oxide

Oral LD50 >5,000 mg/kg (rat)

471-34-1 calcium carbonate

Oral LD50 6,450 mg/kg (rat)

- · Primary irritant effect:
- · Skin corrosion/irritation Irritant to skin and mucous membranes.
- · Serious eye damage/irritation Irritating effect.
- · Respiratory or skin sensitisation

Sensitisation possible through skin contact.

Sensitising effect through inhalation is possible by prolonged exposure.

· Additional toxicological information:

The product shows the following dangers according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version:

Irritant

· CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)

Carcinogenicity - Category 2

12 Ecological information

· Toxicity

· Aquatic toxicity:

This product is not toxic for the aquatic life. Nevertheless do not dispose the product or any cleaning solvents used along with this product into the sea

Persistence and degradability

This prouduct contains polyesteric molecules and organic solvents and is not known to be bioaccumulative. It can be considered as biodegradable in small quantities. In case of disposal, it should be treated as a hazardous material and should be disposed accordingly. Do not just throw it away

Behaviour in environmental systems:

- Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.

Ecotoxical effects:

· Remark: Toxic for fish

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Additional ecological information:

· General notes:

Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

Results of PBT and vPvB assessment

- PBT: This product contains no substance that is considered to be persistent, bioaccumulating or non toxic(PBT).
- · vPvB: Not applicable.
- Other adverse effects No further relevant information available.

13 Disposal considerations

- Waste treatment methods
- · Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

- **Uncleaned packaging:**
- · Recommendation: Disposal must be made according to official regulations.

14 Transport information

- UN-Number
- · NZS, IMDG, IATA
- UN proper shipping name

·NZS UN1263 PAINT, ENVIRONMENTALLY HAZARDOUS, special

UN1263

provision 640D

·IMDG PAINT, MARINE POLLUTANT

·IATA **PAINT**

Transport hazard class(es)

·NZS





· Class 3 (F1) Flammable liquids.

· Label

·IMDG





· Class 3 Flammable liquids.

· Label

·IATA



· Class 3 Flammable liquids.

·Label

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Packing group

· NZS, IMDG, IATA

• **Environmental hazards:** Product contains environmentally hazardous substances:

reaction product: bisphenol-A-(epichlorhydrin) epoxy resin

(number average molecular weight \leq 700)

Marine pollutant: Symbol (fish and tree)
 Special marking (NZS): Symbol (fish and tree)
 Special precautions for user
 Warning: Flammable liquids.

Hazard identification number (Kemler code): 33
 EMS Number: F-E,S-E
 Stowage Category B

Transport in bulk according to Annex II of

Marpol and the IBC Code Not applicable.

Transport/Additional information:

·NZS

· Limited quantities (LQ) 5L · Excepted quantities (EQ) Code: E2

> Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml

Transport categoryTunnel restriction codeD/E

·IMDG

· Limited quantities (LQ) 5L · Excepted quantities (EQ) Code: E2

> Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml

·IATA

· Remarks: HAZ CHEM CODE: 3YE

* UN "Model Regulation": UN 1263 PAINT, 3, II, ENVIRONMENTALLY HAZARDOUS

15 Regulatory information

•3YE

Safety, health and environmental regulations/legislation specific for the substance or mixture

None of the ingredients is listed.

New Zealand Inventory of Chemicals

13463-67-7 titanium dioxide

67-63-0 propan-2-ol

1330-20-7 xylene

 $25068-38-6\ reaction\ product:\ bisphenol-A-(epichlorhydrin)\ epoxy\ resin\ (number\ average\ molecular\ weight \leq 700)$

1314-13-2 zinc oxide

68648-78-2 Polyvinyl butyral

MOWITAL B 20 H

471-34-1 calcium carbonate

14807-96-6 Talc (Mg3H2(SiO3)4)

1302-78-9 bentonite

1333-86-4 Carbon black

2530-83-8 [3-(2,3-epoxypropoxy)propyl]trimethoxysilane

7664-38-2 phosphoric acid

1345-25-1 iron oxide

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112945-52-5 Silica dioxide

100-41-4 ethylbenzene

78-83-1 butanol

HSNO Approval numbers

HSNO Approval number HSR 002662

Group standard name Surface Coatings and Colourandts (Flammable) Group Standard 2006

Refer to section 2 **HSNO** Hazard classification

67-63-0 propan-2-ol: HSR001180 1330-20-7 xylene: HSR000983

GHS label elements The product is classified and labelled according to the Globally Harmonised System (GHS).

· Hazard pictograms









GHS02 GHS07 GHS08 GHS09

Signal word Danger

· Hazard-determining components of labelling:

titanium dioxide

reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight < 700) propan-2-ol

Hazard statements

H225 Highly flammable liquid and vapour.

H315 Causes skin irritation.

H319 Causes serious eve irritation.

H317 May cause an allergic skin reaction.

H351 Suspected of causing cancer. Route of exposure: Inhalation.

H336 May cause drowsiness or dizziness.

H411 Toxic to aquatic life with long lasting effects.

· Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P241 Use explosion-proof [electrical/ventilating/lighting] equipment.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or

shower].

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present

and easy to do. Continue rinsing.

P405 Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations. P501

Directive 2012/18/EU

Named dangerous substances - ANNEX I None of the ingredients is listed.

· Seveso category

E2 Hazardous to the Aquatic Environment

P5c FLAMMABLE LIQUIDS

- · Qualifying quantity (tonnes) for the application of lower-tier requirements 200 t
- · Qualifying quantity (tonnes) for the application of upper-tier requirements 500 t
- Chemical safety assessment: A Chemical Safety Assessment has been carried out.

16 Other information

This information is based on our current knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Reasons for alterations
- Relevant phrases

H225 Highly flammable liquid and vapour.

H226 Flammable liquid and vapour.

H312 Harmful in contact with skin.

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H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H336 May cause drowsiness or dizziness.

H351 Suspected of causing cancer.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

H411 Toxic to aquatic life with long lasting effects.

Contact:

HB BODY S.A Regulatory Officer Ms Athina Kapourani Ph: +30 2310 790000

email: a.kapourani@hbbody.com

* Data compared to the previous version altered.

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Annex: Exposure scenario

Short title of the exposure scenario

· Sector of Use

SU3 Industrial uses: Uses of substances as such or in preparations at industrial sites

SU22 Professional uses: Public domain (administration, education, entertainment, services, craftsmen)

Product category PC9b Fillers, putties, plasters, modelling clay

- · Process category PROC8b Transfer of substance or mixture (charging and discharging) at dedicated facilities
- · Article category AC1 Vehicles
- · Environmental release category ERC2 Formulation into mixture

Description of the activities / processes covered in the Exposure Scenario

See section 1 of the annex to the Safety Data Sheet.

- * Conditions of use According to directions for use.
- Duration and frequency Frequency of use:

Physical parameters

The data on the physical - chemical properties in the Exposure Scenario is based on the properties of the preparation.

- · Physical state Fluid
- · Concentration of the substance in the mixture The substance is main component.
- Used amount per time or activity Smaller than 100 g per application.

Other operational conditions

- Other operational conditions affecting environmental exposure Use only on hard ground.
- Other operational conditions affecting worker exposure

Avoid contact with eyes.

Avoid contact with the skin.

Avoid long-term or repeated skin contact.

Do not breathe gas/vapour/aerosol.

Take precautionary measures against static discharge.

Keep away from sources of ignition - No smoking.

- Other operational conditions affecting consumer exposure No special measures required.
- Other operational conditions affecting consumer exposure during the use of the product Not applicable.

Risk management measures

- · Worker protection
- · Organisational protective measures

Ensure good ventilation. This can be achieved by using a local exhaustion or general exhaust system. If these measures are insufficient to keep the solvent vapour concentration below the workplace limit, wear an adequate respiratory protective device.

· Technical protective measures

Provide explosion-proof electrical equipment.

Use product only in enclosed systems.

Ensure that suitable extractors are available on processing machines

· Personal protective measures

Do not inhale gases / fumes / aerosols.

Avoid contact with the skin.

Avoid contact with the eyes.

Tightly sealed goggles

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Measures for consumer protection

Ensure adequate labelling.

Observe consumer information and advice on safe use.

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· Environmental protection measures

· Water

Do not allow to reach sewage system. Dispose of this product and its container at hazardous or special waste collection point.

Do not allow to reach sewage system.

· Soil

Prevent contamination of soil.

The product is only processed over the concrete collecting basin.

- **Disposal measures** Ensure that waste is collected and contained.
- Disposal procedures

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

· Waste type Partially emptied and uncleaned packaging

Exposure estimation

· Consumer

This product is to be used by professional technitians only.

Not relevant for this Exposure Scenario.

Guidance for downstream users

Whether the downstream user acts within the scope of the Exposure Scenario can be verified based on the information in sections 1 to 8.

ΝZ